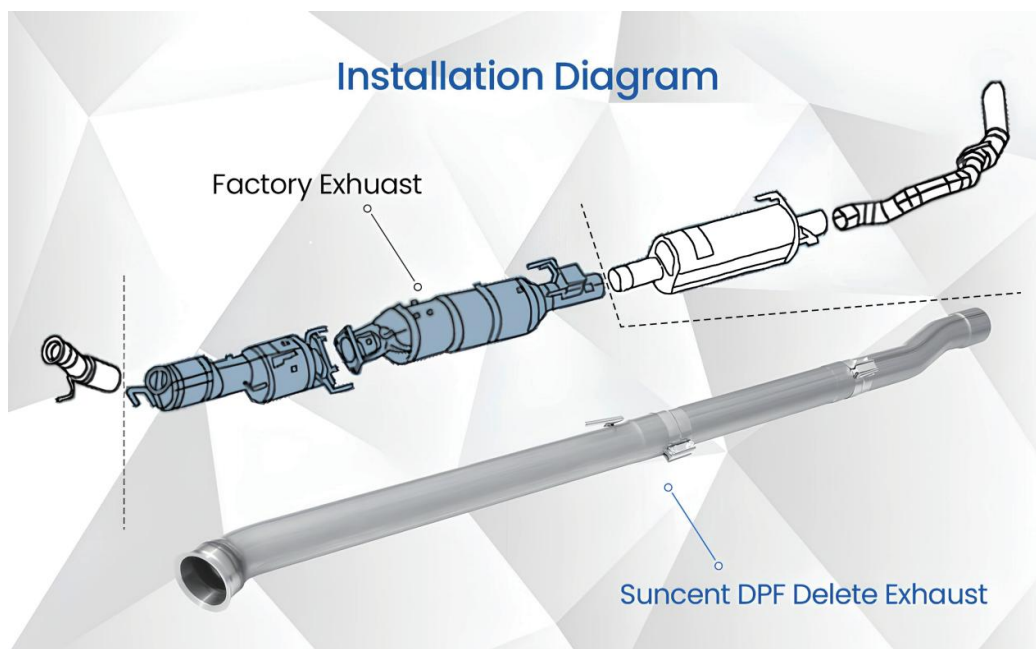


2019-2024 6.7L CUMMINS 4IN RACE PIPE

Installation Guide

Read the complete guide before beginning. Keep removed hardware organized, follow all safety precautions, and verify all connections before operating the vehicle.





Installation reference - page 2

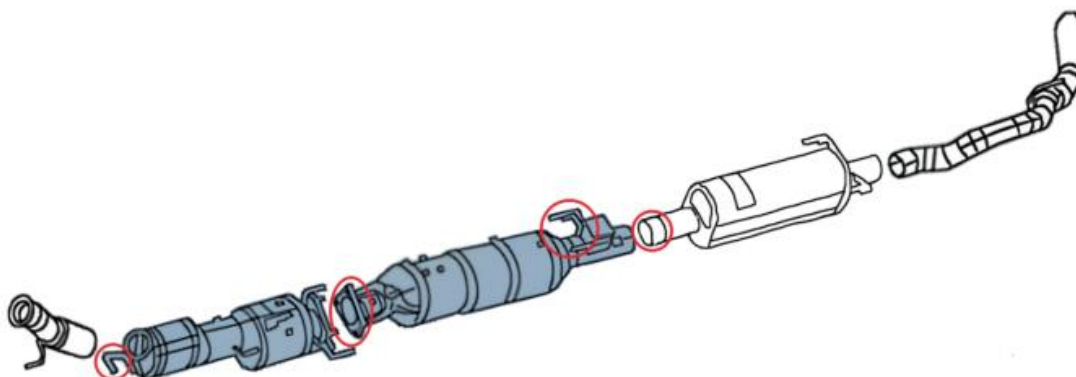
Special Precautions:

- (1) The exhaust system is associated with many sensors. The negative terminal of the battery "-" must be disconnected before disassembly.
- (2) The exhaust system is a high-temperature component. It needs to be fully cooled (about 30 minutes after the engine is turned off) before starting the operation.
- (3) Be careful to prevent burns.
- (4) The exhaust system is prone to rust. Be sure to spray rust remover (for example: WD-40) before disassembly to prevent the bolts from getting stuck.

Disconnect the vehicle battery. STEP 1

STEP 2

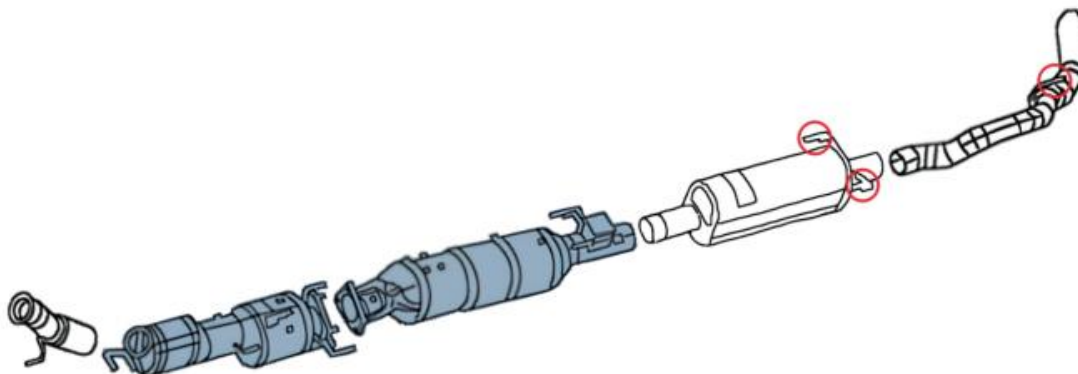
Spray the exhaust flange bolts and exhaust hooks with rust remover (let it stand for 10 minutes).



Installation reference - page 3

STEP 3

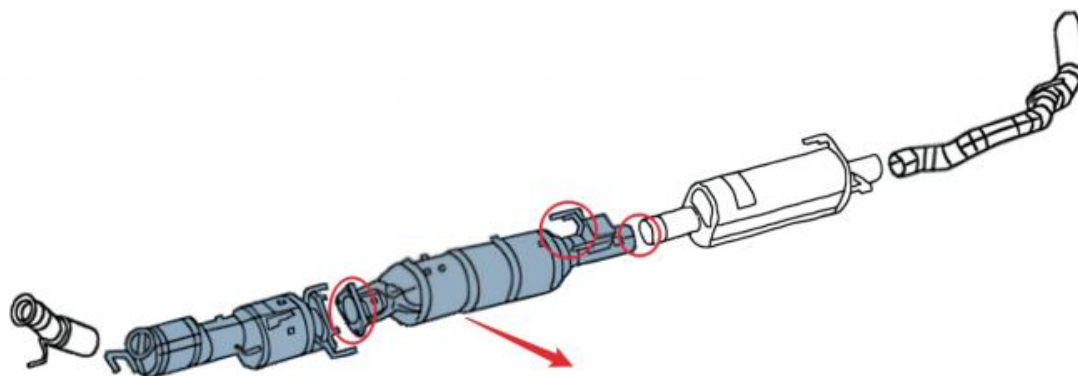
Lubricate the hook at the end of the exhaust system to make room for the subsequent removal of OE parts.



Installation reference - page 3

STEP 4

Remove the flange screws, exhaust hooks, and clamps in the middle section of the exhaust, pull the middle section down and hold it with your body.



Installation reference - page 4

STEP 5

Unplug the exhaust aftertreatment system sensor plug and wiring harness fixing buckle (DOC\DPF\DEF\SCR).



Installation reference - page 4

STEP 6

Remove the two 13mm bolts and hook bracket of the DPF rear side fixing bracket.

STEP 7

Remove the hook bracket on the front side of the DPF and remove the screws of the V-band clamp.

STEP 8

Unplug the exhaust aftertreatment system sensor plug and harness fixing buckle (DOC\DPF\DEF\SCR).



Installation reference - page 6

Pull the DPF backward. STEP 9

Install Race Pipe:

STEP 10

Connect the front section of the Delete pipe and fix it with the Downpipe, and install the straight pipe hook.



Installation reference - page 7



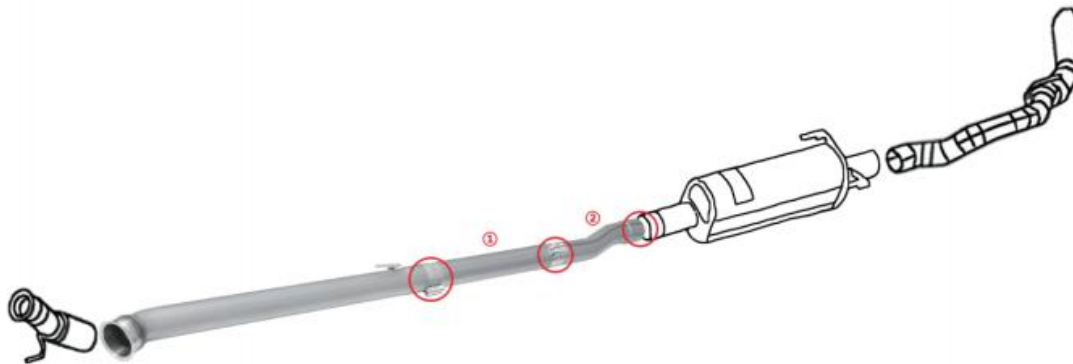
Installation reference - page 7



Installation reference - page 7

STEP 11

Use the clamp to connect the remaining Delete pipes in sequence, adjust the Delete pipes according to the wheelbase, and pre-tighten the clamp.



Installation reference - page 7

Note: Do not completely tighten the clamp in this step, because the exhaust outlet clearance needs to be adjusted later.

Adjust the position of the clamp from front to back and tighten it. STEP 12