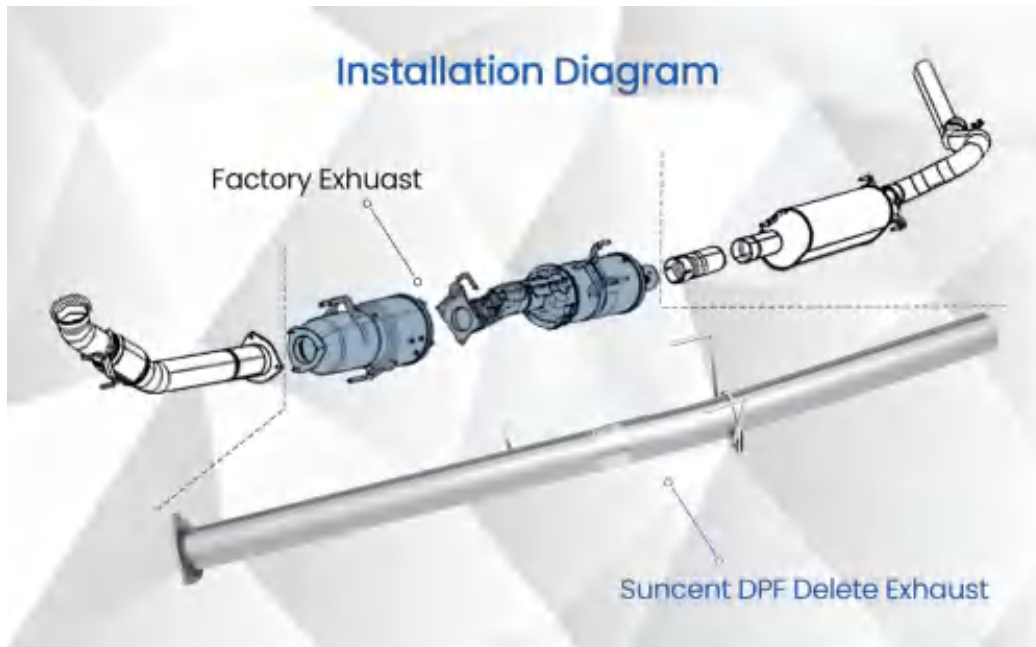


2013-2018 6.7L CUMMINS 4IN RACE PIPE

Installation Guide

Read the complete guide before beginning. Keep removed hardware organized, follow all safety precautions, and verify all connections before operating the vehicle.





Installation reference - page 2

Special Precautions:

- (1) The exhaust system is associated with many sensors. The negative terminal of the battery "-" must be disconnected before disassembly.
- (2) The exhaust system is a high-temperature component. It needs to be fully cooled (about 30 minutes after the engine is turned off) before starting the operation.
- (3) Be careful to prevent burns.
- (4) The exhaust system is prone to rust. Be sure to spray rust remover (for example: WD-40) before disassembly to prevent the bolts from getting stuck.

Disconnect the vehicle battery. STEP 1

STEP 2

Spray the exhaust flange bolts and exhaust hooks with rust remover (let stand for 10 minutes).



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STEP 3

Unplug the exhaust aftertreatment system sensor plug and harness fixing clip. (DOC\DPF\DEF\SCR)



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STEP 4

Remove the flange screws, hook bracket, and clamp of the exhaust after-treatment system and pull it out downwards.



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Install the Race Pipe:

STEP 5

Install the straight pipe hook of the Race Pipe.



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STEP 6

Use the clamp to connect the Race Pipe and the OE exhaust pipe, adjust the Race Pipe according to the wheelbase, and pre-tighten the clamp.



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Note: Do not completely tighten the clamp in this step, because the exhaust outlet clearance needs to be adjusted afterwards.

STEP 7

Install the front flange screws, adjust the clamp position from front to back, and tighten it.



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