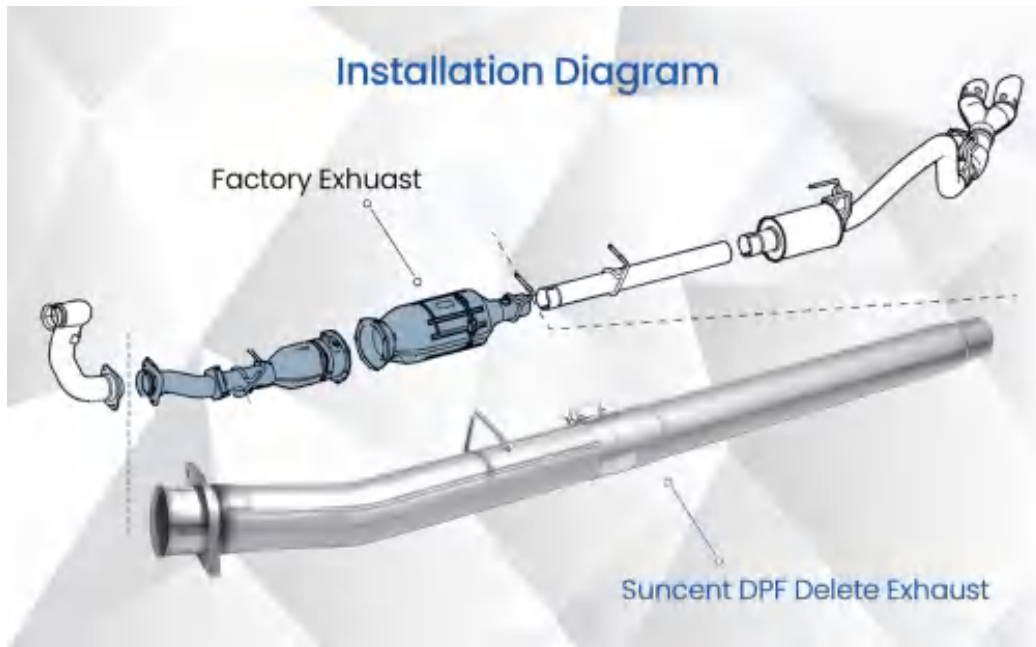


2008-2010 6.4L POWERSTROKE RACE PIPE

Installation Guide

Read the complete guide before beginning. Keep removed hardware organized, follow all safety precautions, and verify all connections before operating the vehicle.





Installation reference - page 2

Special Precautions:

- (1) The exhaust system is associated with many sensors. The negative terminal of the battery "-" must be disconnected before disassembly.
- (2) The exhaust system is a high-temperature component. It needs to be fully cooled (about 30 minutes after the engine is turned off) before starting the operation.
- (3) Be careful to prevent burns.
- (4) The exhaust system is prone to rust. Be sure to spray rust remover (for example: WD-40) before disassembly to prevent the bolts from getting stuck.

Disconnect the vehicle battery. STEP 1

STEP 2

Spray the exhaust flange bolts and exhaust hook with rust remover (let it sit for 10 minutes).



Installation reference - page 3

STEP 3

Unplug the exhaust aftertreatment system sensor plug and wiring harness clips (DOC, DPF, DEF, SCR).



Installation reference - page 3



Installation reference - page 3



Installation reference - page 4

Using a jack, remove the exhaust pipe clamp and the exhaust pipe. STEP 4



Installation reference - page 4

Remove the flange screws. STEP 5



Installation reference - page 4

STEP 6

Pull the DPF toward the rear of the vehicle.



Installation reference - page 5

STEP 7

Install the race pipe front flange screws.



Installation reference - page 5

STEP 8

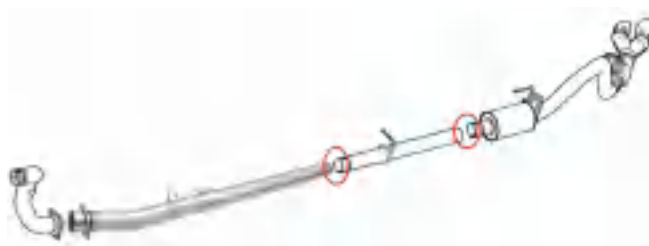
Connect the front and rear race pipe sections with clamps.



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STEP 9

Install the exhaust pipe; connect the race pipe to the rear section with clamps.



Installation reference - page 6

— D I E S E L S —